

gcode list

G-Code	Description	Example
G0 Zx Fy	Z-Motion Command x Distance in mm y Speed	G0 Z10 F200
G1 Zx Fy	Z-Motion Command x Distance in mm y Speed	G1 Z10 F200
G4 Px	delay ..?	G4 P10
G21	?	
G28 Z0	homing	
G90	?	
M18	?	
M20	get filelist	
M22	Error?	
M24	print pause	
M25	print resume	
M27	?	
M28	init Fileupload (more complex)	
M29	?	
M30	delete file	M30 example.cbddlp
M33 I5	?	
M106	Led on/off	M106 S255 / M106 S0
M114	get position	
M4001	get a state	
M4002	get firmwareversion	
M4012 I1	?	
M6054	show image (more complex)	M6054 xxx
M8xxx	all config commands	